A photograph of a modern, light-colored building with a green roof, identified by the Embrapa logo on the top. The building is set against a backdrop of trees and a clear sky. The text is overlaid on this image.

Avaliação da Suinocultura Brasileira pelo Conceito de Economia Circular: da Alimentação dos Suínos à Digestão Anaeróbia

22/03/2023

Dr. Airton Kunz

Pesquisador da Embrapa Suínos e Aves



Exportações de ovos crescem 81,5% em 2021

10/01/2022



EXPORTAÇÕES DE CARNE DE FRANGO CRESCEM 19,7% EM JANEIRO

07/02/2022



Exportações de carne suína aumentam 18,2% em janeiro

08/02/2022



ABPA PROJETA DESEMPENHO POSITIVO PARA AVICULTURA E SUINOCULTURA EM 2021 E 2022

16/12/2021

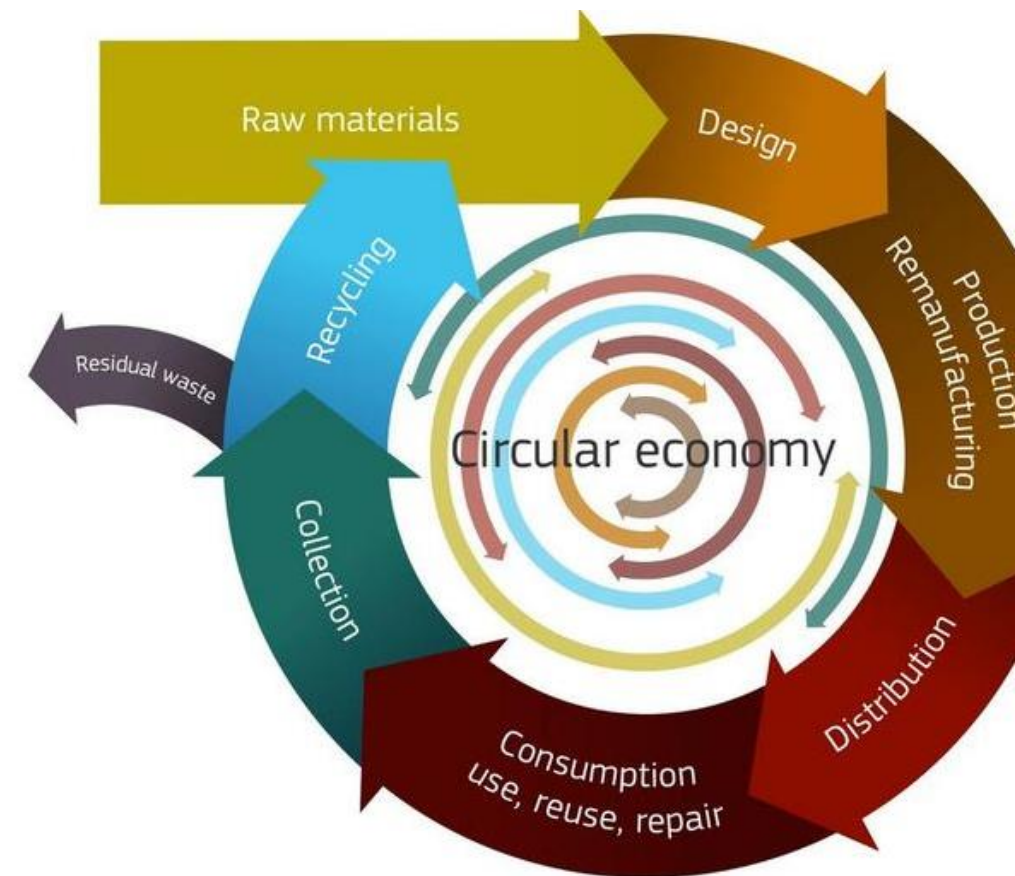


Fonte: abpa-br.org/mercados

O que é economia circular?

O conceito de economia circular (EC) propõe a manutenção do valor dos recursos extraídos e produzidos em circulação por meio de cadeias produtivas integradas.

Fonte:Oliveira et al 2019



Processos Produtivos Produzem Resíduos!!!

Como podemos gerenciar?

- ✓ **Conheça o resíduo.**
- ✓ **Quais os desafios?**
- ✓ **Como reduzir o impacto ambiental e agregar valor ao passivo gerado?**

Antes de tratar...

- ✓ Como os resíduos estão sendo produzidos??
- ✓ Reduzir o desperdício de água.
- ✓ Otimizar o uso de insumos.
- ✓ Processo produtivo e gestão dos resíduos devem estar integrados.

O melhor resíduo é aquele que não é gerado!!!

Exemplo do biogás

Potencial produção agropecuária



Resíduos agropecuários



Digestão anaeróbia



Biogás



Calor



Combustível



Eletricidade



Digestato



Fertilizante

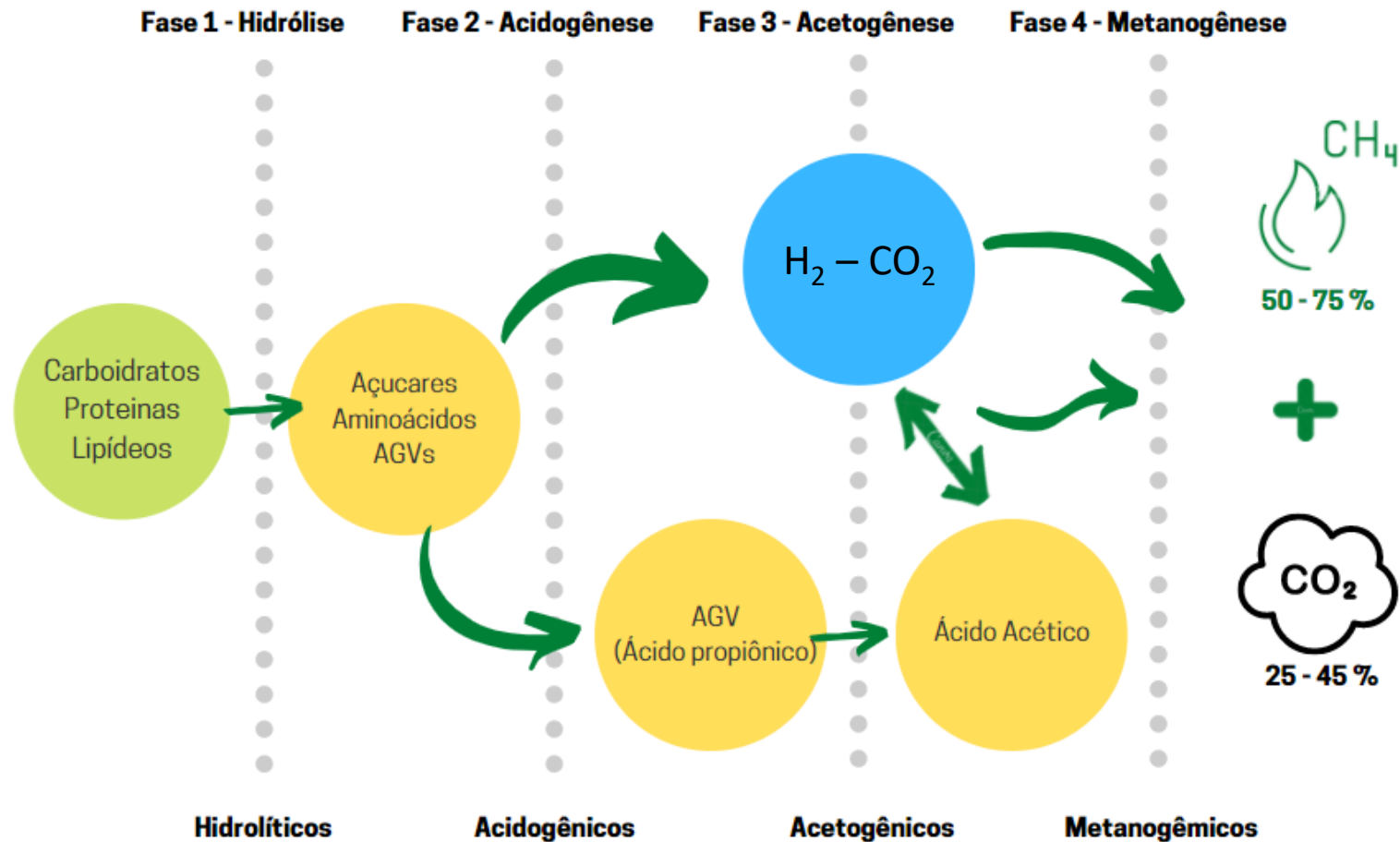


Pós-tratamento



Lançamento em corpo hídrico

Como acontece a digestão anaeróbica?



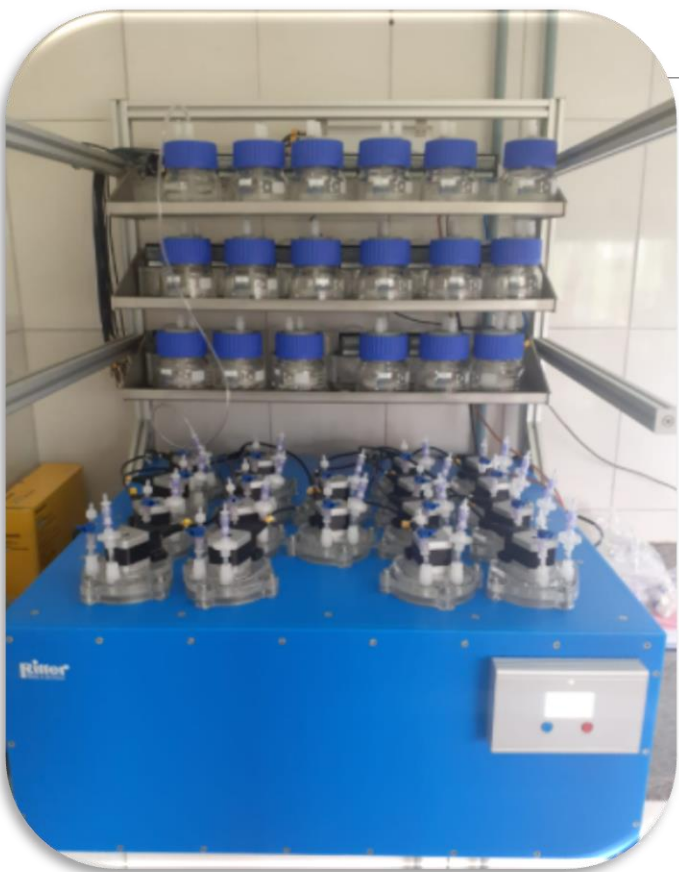
Biodigestor de Lagoa Coberta



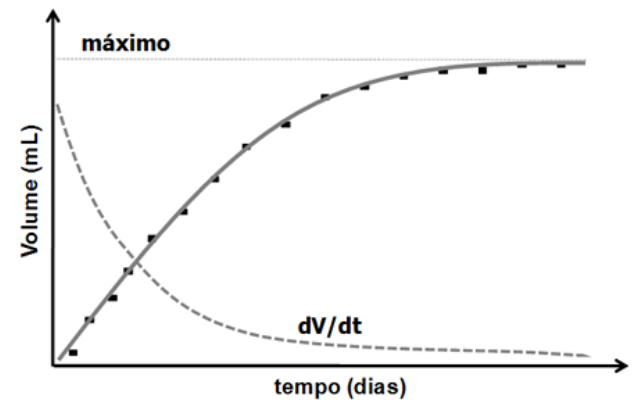
CSTR (do inglês *Continuous Stirred Tank Reactor*)



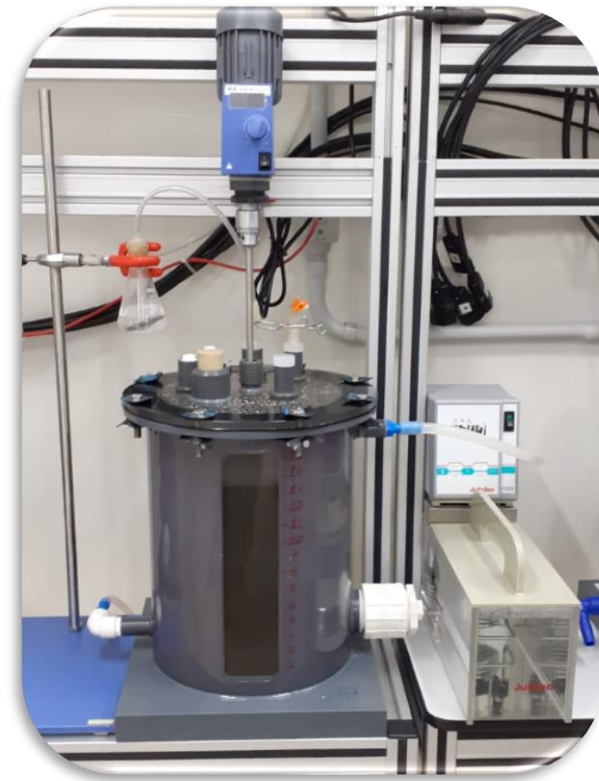
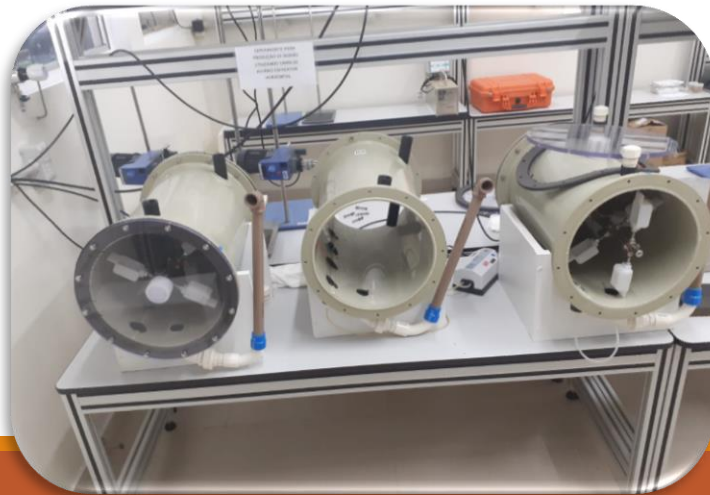
Laboratório de estudos em biogás - LEB



Perfil de produção acumulada de gás em ensaio batelada



Laboratório de reatores anaeróbios



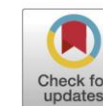


ELSEVIER

Contents lists available at [ScienceDirect](https://www.sciencedirect.com)

Bioresource Technology Reports

journal homepage: www.sciencedirect.com/journal/bioresource-technology-reports



Swine manure biogas production improvement using pre-treatment strategies: Lab-scale studies and full-scale application

Deisi Cristina Tápparo^a, Daniela Cândido^b, Ricardo Luis Radis Steinmetz^c, Christian Etzkorn^d, André Cestonaro do Amaral^a, Fabiane Goldschmidt Antes^c, Airton Kunz^{a,c,*}

^a Universidade Estadual do Oeste do Paraná, UNIOESTE/CCET/PGEAGRI Cascavel, PR, Brazil

^b Universidade Federal da Fronteira Sul, Erechim, RS, Brazil

^c Embrapa Suínos e Aves, Concórdia, SC, Brazil

^d Awite Bioenergie, Langenbach, Germany

ARTICLE INFO

Keywords:

Solid-liquid separation
Biogas improvement
Swine production system
Biogas plant

ABSTRACT

The paper deals a case study of solid-liquid separation (SLS) approaches for swine manure biogas recovery in a system configured to treat solid fraction on Continuous Stirred Tank Reactor (CSTR) and liquid fraction on Covered lagoon biodigester (CLB) in a large scale. At the same time, scale down reactors on laboratory scale were operated under same conditions. Biogas productivity of full-scale CSTR showed an average of $0.65 \pm 0.23 \text{ NL}_{\text{biogas}} \text{ L}^{-1}_{\text{manure}} \text{ d}^{-1}$ while CLB was around $0.18 \pm 0.05 \text{ NL}_{\text{biogas}} \text{ L}^{-1}_{\text{manure}} \text{ d}^{-1}$. The results of lab-scale can



Índice

- + A Rede BiogásFert
- + Biogás
- + Fertilizantes
- + Emissões de GEE

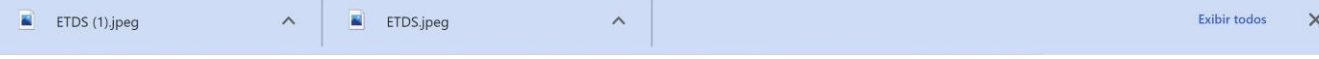
Calculadora BiogásFORT®

Nos campos abaixo, selecione o sistema de produção de suínos de interesse e o número de animais:

Sistema de produção: UPL

Número de animais: 5000

Calcular



SÓLIDOS VOLÁTEIS

kg/dia : **2.510**

Ton/ano : **916,2**

[Mais informações](#)

POTENCIAL DE BIOGÁS

m³/dia : **1.636**

Mil m³/ano : **597,2**

[Mais informações](#)

POTENCIAL DE METANO

m³/dia : **734,2**

Mil m³/ano : **268,0**

POTENCIAL CALORÍFICO

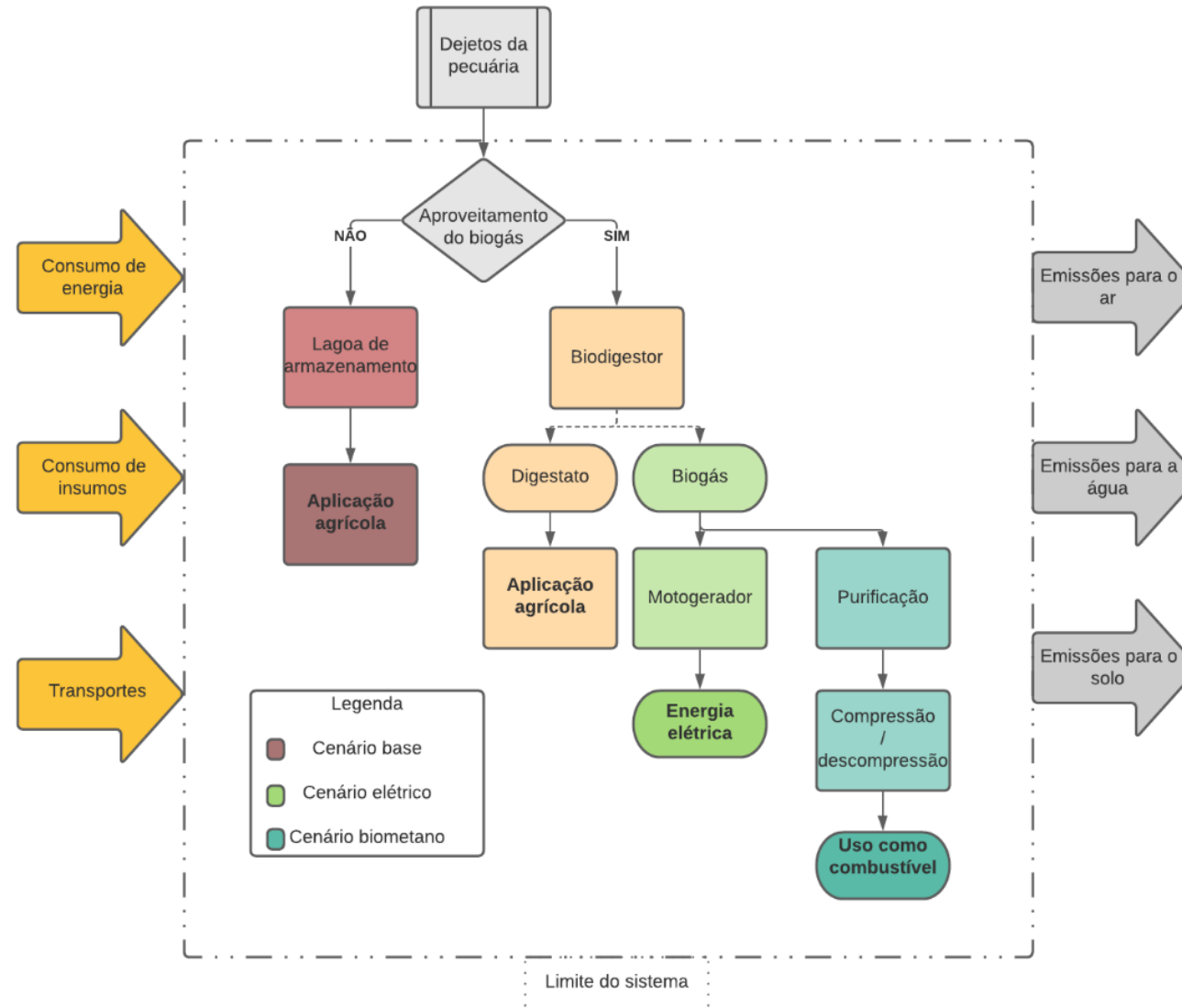
kWh/dia : **4.773**

MWh/ano : **1.742**

<https://www.embrapa.br/suinos-e-aves/biogasfert/calculadora>

ACV como uma ferramenta – Descarbonização da Pecuária!

Limite do Sistema

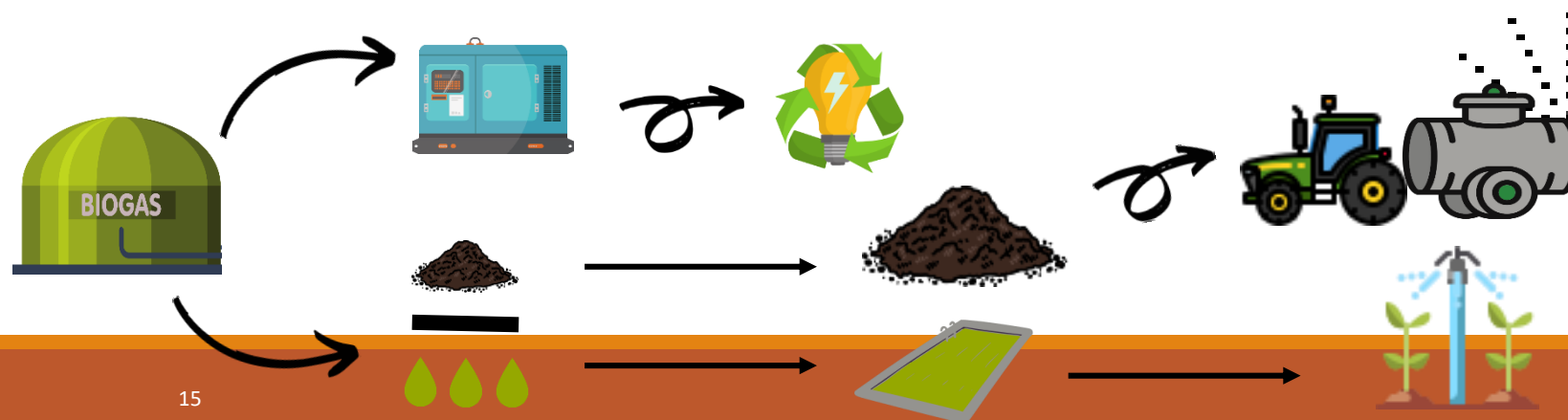




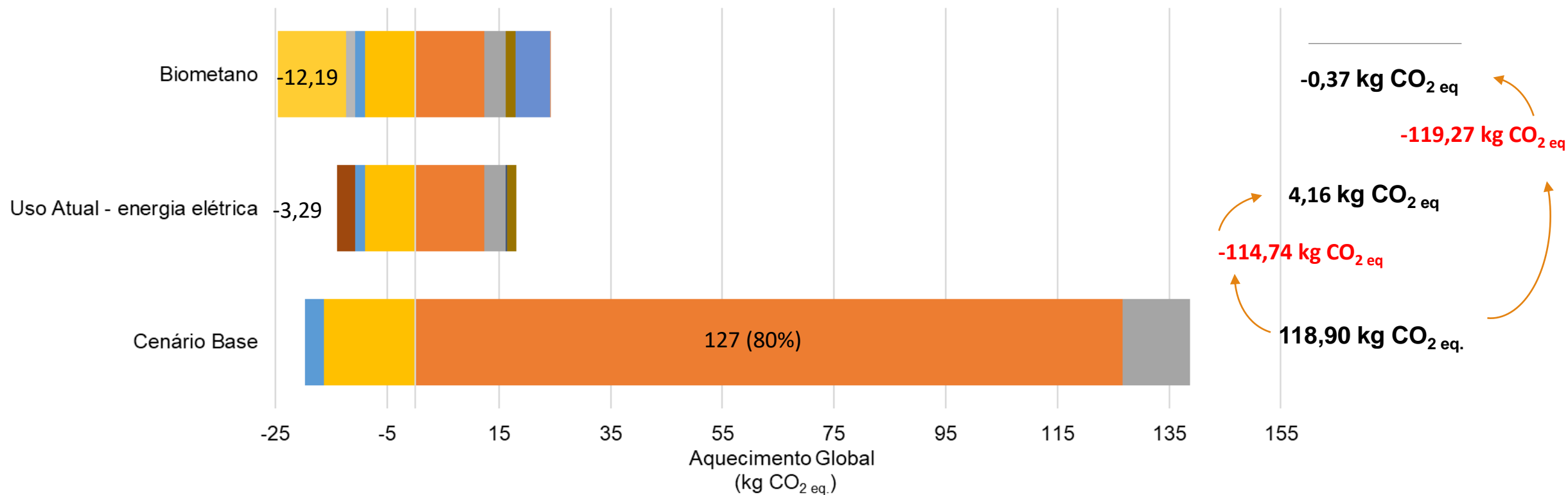
Suinocultura - Fazenda Recanto 1

Informações sobre uso atual do biogás

Localização	Escala da atividade produtiva	Volume de dejetos tratados	Produção de biogás	Geração de energia elétrica	Uso do digestato
Patos de Minas – Minas Gerais	12.000 suínos em terminação e 7.000 em creche e pré-creche	109.500 (t/ano)	2.100 m ³ /dia	4.500 kWh/dia	Fertirrigação e compostagem



Suinocultura - Fazenda Recanto 1



- Lagoa de armazenamento
- Fertilizante N evitado
- Consumo de energia elétrica
- Energia elétrica evitada
- Compostagem
- Consumo de biometano em veículos
- Queima evitada de diesel em veículos

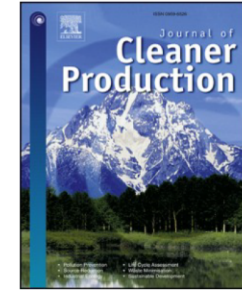
- Aplicação no solo do digestato líquido
- Fertilizante P2O5 evitado
- Emissões do motogerador de energia elétrica
- Transporte de fração líquida ou sólida*
- Upgrading, compressão e descompressão de biometano
- Produção evitada de diesel



Contents lists available at [ScienceDirect](https://www.sciencedirect.com)

Journal of Cleaner Production

journal homepage: www.elsevier.com/locate/jclepro



Life cycle assessment of waste management from the Brazilian pig chain residues in two perspectives: Electricity and biomethane production

Camila Ester Hollas^a, Karina Guedes Cubas do Amaral^{b,**}, Marcela Valles Lange^b, Martha Mayumi Higarashi^c, Ricardo Luís Radis Steinmetz^c, Evandro Carlos Barros^c, Leidiane Ferronato Mariani^b, Vanice Nakano^b, Airton Kunz^{a,c,*}, Alessandro Sanches-Pereira^{b,e}, Gilberto de Martino Jannuzzi^d

^a Western Paraná State University, Cascavel, PR, Brazil

^b Instituto 17, São Paulo, SP, Brazil

^c Embrapa Suínos e Aves, Concórdia, SC, Brazil

^d Campinas University, SP, Brazil

^e Curtin University Sustainability Policy Institute, Perth, WA, Australia



SISTRATES

Sistema de Tratamento e Efluentes da Suinocultura





For this, it is built in three modules that can be installed in series,


Embrapa


0:20 / 5:17



www.youtube.com/watch?v=xn5p1CMnH3s
(maquete virtual – Sistrates)


SISTRATES[®]


 Energy consumption represents 30% of the energy generated

 The reuse water represents 48.6% of the farm water consumption



P module
Recovery of 1028 kg month of P^{-1}

 Generates Biologically safe reuse water

 Remove 5745.86 ± 1212.87 kgTAN month⁻¹

Para saber mais....



Integration of swine manure anaerobic digestion and digestate nutrients removal/recovery under a circular economy concept

Daniela Cândido ^a, Alice Chiapetti Bolsan ^b, Camila Ester Hollas ^c, Bruno Venturin ^c,
Deisi Cristina Tápparo ^c, Gabriela Bonassa ^c, Fabiane Goldschmidt Antes ^d,
Ricardo Luís Radis Steinmetz ^d, Marcelo Bortoli ^e, Airton Kunz ^{a,c,d,*}

^a Universidade Federal da Fronteira Sul, 99700-000, Erechim, RS, Brazil
^b Universidade Tecnológica Federal Do Paraná, 85660-000, Dois Vizinhos, PR, Brazil
^c Universidade Estadual Do Oeste Do Paraná, 85819-110, Cascavel, PR, Brazil
^d Embrapa Suínos e Aves, 09715-099, Concórdia, SC, Brazil
^e Universidade Tecnológica Federal Do Paraná, 85601-970, Francisco Beltrão, PR, Brazil

ARTICLE INFO






Keywords:
Nitrogen removal
Phosphorus recovery
Water reuse
Swine wastewater
Biogas
Energy recovery

ABSTRACT

The application of the circular economy concept should utilize the cycles of nature to preserve materials, energy and nutrients for economic use. A full-scale pig farm plant was developed and validated, showing how it is possible to integrate a circular economy concept into a wastewater treatment system capable of recovering energy, nutrients and enabling water reuse. A low-cost swine wastewater treatment system consisting of several treatment modules such as solid-liquid separation, anaerobic digestion, biological nitrogen removal by nitrification/denitrification and physicochemical phosphorus removal and recovery was able to generate $1880.6 \pm 1958.5 \text{ kWh d}^{-1}$ of energy, remove 98.6% of nitrogen and 89.7% of phosphorus present in the swine manure. In addition, it was possible to produce enough fertilizer to fertilize 350 ha per year, considering phosphorus and potassium. In addition, the effluent after the chemical phosphorus removal can be safely used in farm cleaning processes or disposed of in water bodies. Thus, the proposed process has proven to be an environmentally superior swine waste management technology, with a positive impact on water quality and ensuring environmental

Review

Second-Generation Phosphorus: Recovery from Wastes towards the Sustainability of Production Chains

Camila Ester Hollas ¹, Alice Chiapetti Bolsan ², Bruno Venturin ¹, Gabriela Bonassa ¹, Deisi Cristina Tápparo ¹, Daniela Cândido ³, Fabiane Goldschmidt Antes ⁴, Matias B. Vanotti ⁵, Ariel A. Szögi ⁵ and Airton Kunz ^{1,3,4,*}

- ¹ Center for Exact and Technological Sciences, PGEAGRI, Western Paraná State University, Cascavel 85819-110, PR, Brazil; camila.hollas@gmail.com (C.E.H.); brunoventurin583@gmail.com (B.V.); gabrielabonassa@gmail.com (G.B.); deisictapparo@gmail.com (D.C.T.)
 - ² Graduate Program in Biotechnology, Universidade Tecnológica Federal do Paraná, Dois Vizinhos 85660-000, PR, Brazil; alice1bolsan@gmail.com
 - ³ Graduate Program in Environmental Science and Technology, Universidade Federal da Fronteira Sul, Erechim 99700-970, RS, Brazil; danielacandido@unochapeco.edu.br
 - ⁴ Embrapa Suínos e Aves, Concórdia 89715-899, SC, Brazil; fabiane.antes@embrapa.br
 - ⁵ Coastal Plains Soil, Water and Plant Research Center, USDA-ARS, Florence, SC 29501, USA; matias.vanotti@usda.gov (M.B.V.); ariel.szogi@usda.gov (A.A.S.)
- * Correspondence: airton.kunz@embrapa.br



Citation: Hollas, C.E.; Bolsan, A.C.; Venturin, B.; Bonassa, G.; Tápparo, D.C.; Cândido, D.; Antes, F.G.; Vanotti, M.B.; Szögi, A.A.; Kunz, A. Second-Generation Phosphorus: Recovery from Wastes towards the Sustainability of Production Chains. *Sustainability* **2021**, *13*, 5919. <https://doi.org/10.3390/su13115919>

Academic Editor: Raf Dewil

Received: 6 April 2021

Accepted: 20 May 2021

Published: 24 May 2021

Publisher's Note: MDPI stays neutral with regard to jurisdictional claims in published maps and institutional affiliations.



Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (<http://creativecommons.org/licenses/by/4.0/>).

Abstract: Phosphorus (P) is essential for life and has a fundamental role in industry and the world food production system. The present work describes different technologies adopted for what is called the second-generation P recovery framework, that encompass the P obtained from residues and wastes. The second-generation P has a high potential to substitute the first-generation P comprising that originally mined from rock phosphates for agricultural production. Several physical, chemical, and biological processes are available for use in second-generation P recovery. They include both concentrating and recovery technologies: (1) chemical extraction using magnesium and calcium precipitating compounds yielding struvite, newberyite and calcium phosphates; (2) thermal treatments like combustion, hydrothermal carbonization, and pyrolysis; (3) nanofiltration and ion exchange methods; (4) electrochemical processes; and (5) biological processes such as composting, algae uptake, and phosphate accumulating microorganisms (PAOs). However, the best technology to use depends on the characteristic of the waste, the purpose of the process, the cost, and the availability of land. The exhaustion of deposits (economic problem) and the accumulation of P (environmental problem) are the main drivers to incentivize the P's recovery from various wastes. Besides promoting the resource's safety, the recovery of P introduces the residues as raw materials, closing the productive systems loop and reducing their environmental damage.

Keywords: waste treatment; struvite; chemical precipitation; biological recovery; nutrient recovery; phosphate

1. Introduction

Phosphorus (P) has gained increasing attention in the world scenario in the last few years. The concern with the limitation of natural sources, associated with the constant demand beyond the environmental impacts, has attracted attention to this element [1,2]. Besides essential for life, the P has a fundamental role in the industry and the world food production system, directly influencing the economic sector [3].

The mineral extraction of P from phosphate rocks is the primary source of this resource,



Swine manure treatment technologies as drivers for circular economy in agribusiness: A techno-economic and life cycle assessment approach



C.E. Hollas^a, H.C. Rodrigues^b, A.C. Bolsan^b, B. Venturin^a, M. Bortoli^c, F.G. Antes^d, R.L.R. Steinmetz^d, A. Kunz^{a,d,*}

^a Universidade Estadual do Oeste do Paraná, UNIOESTE/CCET/PGEAGRI, Cascavel, PR, Brazil

^b Universidade Tecnológica Federal do Paraná, 85660-000 Dois Vizinhos, PR, Brazil

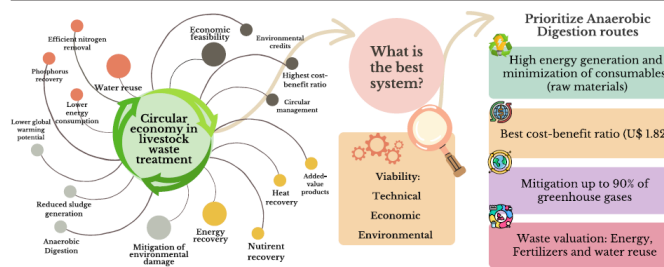
^c Universidade Tecnológica Federal do Paraná, 85601-970 Francisco Beltrão, PR, Brazil

^d Embrapa Suínos e Aves, 89715-899 Concórdia, SC, Brazil

HIGHLIGHTS

- The management of swine manure from the perspective of circular economy is studied.
- Anaerobic digestion is the key to circular economy of the treatment systems.
- Life cycle analysis results indicated mitigations of up to 90 % in CO₂ emissions.
- Effluents treatment results energy, fertilizers, and water reuse, without residues.
- Anaerobic digestion with digestate treatment is the most viable configuration.

GRAPHICAL ABSTRACT



ARTICLE INFO

Editor: Jacopo Bacenetti

Keywords

Anaerobic digestion
Energy recovery
Livestock
Nutrient recovery
Water reuse
Waste management

ABSTRACT

Anaerobic digestion has been employed as a technology capable of adding value to waste coupled with environmental impact mitigation. However, many issues need to be elucidated to ensure the systems viability based on this technology. In this sense, the present study evaluated technically, environmentally, and economically, four configurations of swine waste treatment systems focused on the promotion of decarbonization and circularity of the swine chain. For this, a reference plant, based on a compact treatment process named SISTRATES® (Portuguese acronym for swine effluent treatment system) was adopted to serve as a model for comparison and validation. The results showed the importance of prioritization of the energy recuperation routes through anaerobic digestion, providing increased economic benefits and minimizing environmental damage. Thus, the SISTRATES® configuration was the one that presented the best designs in a circular context, maximizing the recovery of energy and nutrients, along with the reduction of greenhouse gas emissions, ensuring the sustainability of the pig production chain.

Abbreviations: AD, anaerobic digestion; BOD, biological oxygen demand; CAPEX, capital expenditures; CHP, combined heat and power; CLB, covered lagoon biodigester; COD, chemical oxygen demand; CSTR, continuous stirred-tank reactor; FE, freshwater eutrophication; FS, fixed solids; FU, functional unit; GHG, greenhouse gases; GW, global warming; HRT, hydraulic retention time; IRR, internal rate of return; LCA, life cycle assessment; LCI, life cycle inventory; MLE, Modified Ludzack-Ettinger process; NPV, net present value; OFTE, ozone formation - terrestrial ecosystem; OLR, organic loading rate; OPEX, operating expenditures; P, total phosphorus; S1, scenario 1; S2, scenario 2; S3, scenario 3; S4, scenario 4; SB, baseline scenario; SISTRATES®, Portuguese acronym for swine effluent treatment system; SLS, solid-liquid separation; SM, supplementary material; SOC, soluble organic carbon; SOD, stratospheric ozone depletion; TA, terrestrial acidification; TAN, total ammonia nitrogen; TE, terrestrial ecotoxicity; TN, total nitrogen; TOC, total organic carbon; TS, total solids; UASB, Upflow Anaerobic Sludge Blanket; VS, volatile solids.

* Corresponding author at: Embrapa Suínos e Aves, 89715-899 Concórdia, SC, Brazil.

E-mail address: airton.kunz@embrapa.br (A. Kunz).

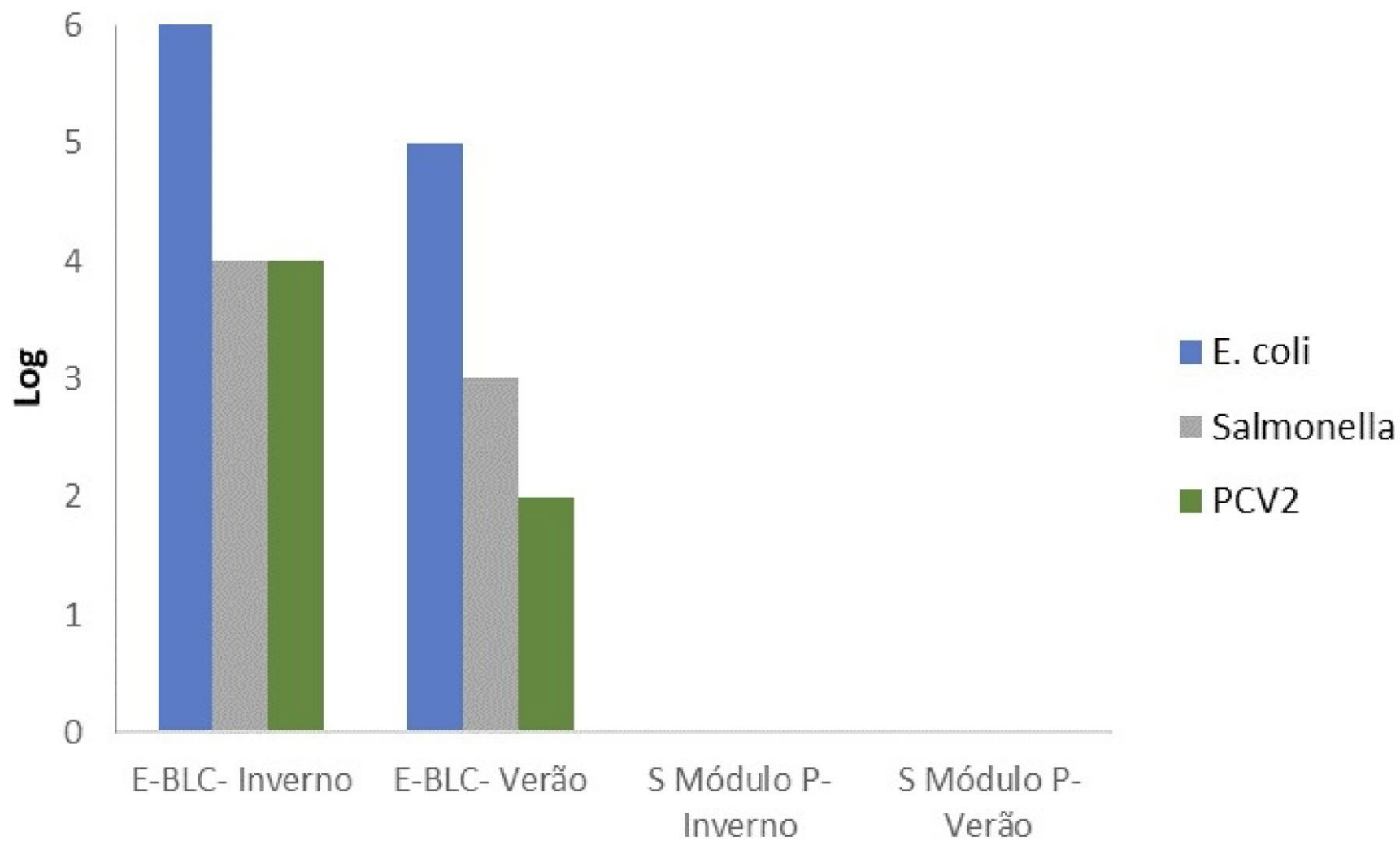


← Efluente final

Reúso???



Qual o Risco Sanitário de Reúso de Água?



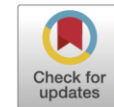
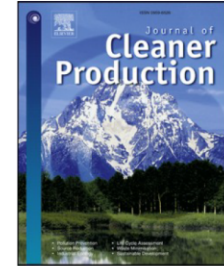


ELSEVIER

Contents lists available at [ScienceDirect](#)

Journal of Cleaner Production

journal homepage: www.elsevier.com/locate/jclepro



Water reuse as a strategy for mitigating atmospheric emissions and protecting water resources for the circularity of the swine production chain

M. Bortoli^a, C.E. Hollas^b, A. Cunha Jr.^c, R.L.R. Steinmetz^c, A. Coldebella^c, M.C. de Prá^d, H. M. Soares^e, A. Kunz^{b,c,*}

^a Universidade Tecnológica Federal do Paraná, CP 135, 85601-970, Francisco Beltrão, PR, Brazil

^b Universidade Estadual do Oeste do Paraná-UNIOESTE/CCET/PGEAGRI, 85819-110, Cascavel, PR, Brazil

^c Embrapa Suínos e Aves, 89715-899, Concórdia, SC, Brazil

^d Universidade Tecnológica Federal do Paraná, 85660-000, Dois Vizinhos, PR, Brazil

^e Departamento de Engenharia Química, Universidade Federal de Santa Catarina, 88040-900, Florianópolis, SC, Brazil

ARTICLE INFO

Handling Editor: Cecilia Maria Villas Bôas de Almeida

ABSTRACT

High greenhouse gas emissions, high water demand, and waste with high pollution potential are critical points for waste management generated in animal production. With significant contributions in global emissions of air pollutants, sustainable practices for agriculture are fundamental to mitigate global climate change, besides

- ✓ Os problemas (e o mundo) são cada vez mais complexos.
- ✓ A resolução dos problemas da produção animal moderna requerem múltiplas competências.
- ✓ Precisamos pensar e agir de maneira sistêmica.

Não existe “a solução” e sim alternativas aplicáveis a diferentes realidades!!!

18 A 20 DE ABRIL DE 2023
FOZ DO IGUAÇU-PR



INSCREVA-SE!



PROGRAMAÇÃO

Painéis, Negócios, Visitas Técnicas: agende-se!



A photograph of a dirt path lined with trees with yellow and green foliage, set against a clear blue sky. The image is slightly faded to allow text to be overlaid.

Obrigado!

Contato:

airton.kunz@embrapa.br

www.embrapa.br/suinos-e-aves/

lattes.cnpq.br/0003350901000829

[linkedin.com/in/airton-kunz-632950184](https://www.linkedin.com/in/airton-kunz-632950184)